



Remark - Part No. (003) Disc, (469) Lower Wedge, (470) Upper Wedge
 Sizes 3" & 4" = Bronze ASTM B62
 Sizes 6" thru 12" = Ductile Iron ASTM. A536 Gr. 65-45-12

NO.	DESCRIPTION	MATERIAL	ASTM.DESIGN.	QTY.	NO.	DESCRIPTION	MATERIAL	ASTM.DESIGN.	QTY.
001	Body	Ductile Iron	A 536 Gr.65-45-12	1	174	Bonnet Bolt & Nut	Zinc Coated Steel	A 307 Grade B	1 ^{set}
002	Bonnet	Ductile Iron	A 536 Gr.65-45-12	1	181	Top Nut	Zinc Coated Steel	A 307 Grade B	1
003	Disc	See Remark	—————	2	299	Stuffing Box Bolt	Zinc Coated Steel	A 307 Grade B	4
006	Stuffing Box	Ductile Iron	A 536 Gr.65-45-12	1	320	Bonnet Gasket	Non Asbestos Sheet	—————	1
010	Operating Nut	Cast Iron	A 126 Class B	1	329	O-Ring	Rubber (Buna N)	D 2000 AA 7008	1
061	Body Seat Ring	Bronze	B 62	2	350	O-Ring A	Rubber (Buna N)	D 2000 AA 7008	1
062	Disc Seat Ring	Bronze	B 62	2	351	O-Ring B	Rubber (Buna N)	D 2000 AA 7008	2
071	Stem Nut	Bronze	B 62	1	469	Lower Wedge	Ductile Iron	A 536 Gr.65-45-12	1
168	Stem	Stainless Steel	A 276 Type 304	1	470	Upper Wedge	Ductile Iron	A 536 Gr.65-45-12	1

AMERICAN R/D
 ANNISTON, ALABAMA
 A DIVISION OF MCWANE INC.

DWN: TBG
 DATE: 8/29/09
 DWG. NO.
 55-3~12-0N-PL

3" - 12" ROTATING DISC
 MJ END GATE VALVE NRS
 W/ OPERATING NUT
 MODEL 55 - PARTS LIST