



NO.	DESCRIPTION	MATERIAL	ASTM.DESIGNATION	Q' TY	NO.	DESCRIPTION	MATERIAL	ASTM.DESIGNATION	Q' TY
001	Body	Ductile Iron	A 536 Gr.65-45-12	1	081	Body Guide	Brass	B 21	2
002	Bonnet	Ductile Iron	A 536 Gr.65-45-12	1	082	Bonnet Guide	Brass	B 21	2
003	Disc	Ductile Iron	A 536 Gr.65-45-12	1	168	Stem	Stainless Steel	A 276 Type 304	1
004	Stuffing Box	Ductile Iron	A 536 Gr.65-45-12	1	174	Bonnet Bolt & Nut	Zinc Coated Steel	A 307 Grade B	1set
010	Operating Nut	Cast Iron	A 126 Class B	1	186	Stand Bolt & Nut	Zinc Coated Steel	A 307 Grade B	4
012	Stand	Ductile Iron	A 536 Gr.65-45-12	1	227	Scraper Bolt	Stainless Steel	Type 304	1set
049	Gear Operator	—————	—————	1set	277	Taper Head Screw	Stainless Steel	Type 304	1set
061	Body Seat Ring	Bronze	B 62	2	320	Bonnet Gasket	Non Asbestos Sheet	—————	1
062	Disc Seat Ring	Bronze	B 62	2	350	O-Ring A	Rubber (Buna N)	D 2000 AA 7008	1
066	Bonnet Bushing	Bronze	B 62	1	351	O-Ring B	Rubber (Buna N)	D 2000 AA 7008	1
067	Stuffing Box Bushing	Bronze	B 62	1	352	O-Ring C	Rubber (Buna N)	D 2000 AA 7008	1
071	Upper Wedge Bushing	Bronze	B 62	1	432	Stuffing Box Bolt	Zinc Coated Steel	A 307 Grade B	1set
072	Lower Wedge	Ductile Iron	A 536 Gr.65-45-12	1	461	Mud Scrapers	Bronze	B 62	2
073	Upper Wedge	Ductile Iron	A 536 Gr.65-45-12	1					

AMERICAN R/D
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

DWN: TBG

DATE: 9/01/09

DWG. NO.

55-30~48-BGBBP-0N-PL

30" - 48" ROTATING DISC
MJ x MJ END GATE VALVE NRS W/
BEVEL GEAR, BOTTOM BY PASS &
2" OPERATING NUT - MODEL 55
PARTS LIST